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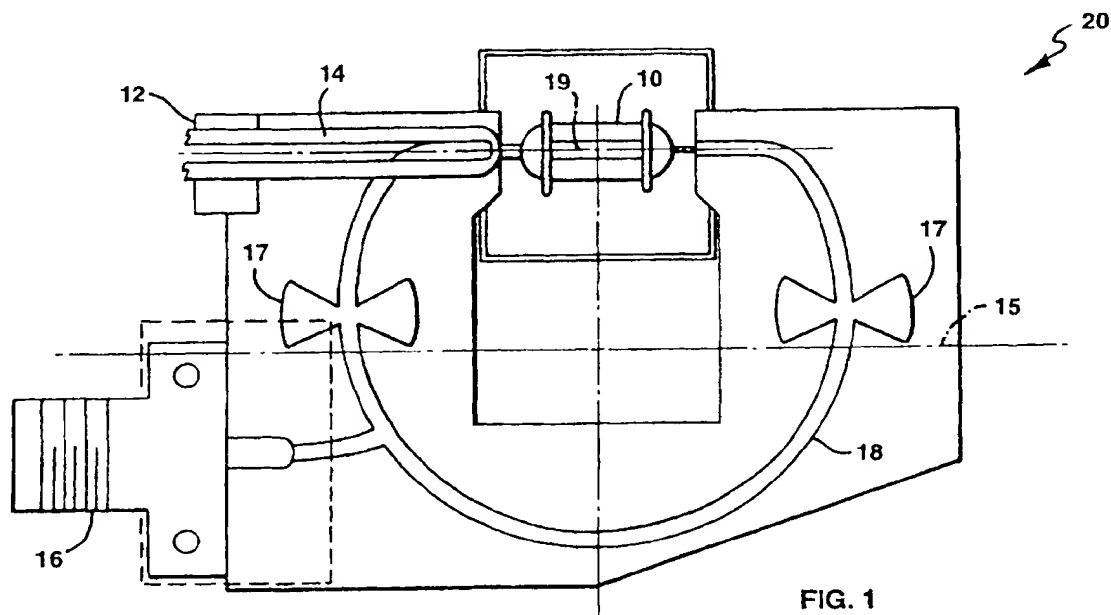
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(54) **Videoprojection lamps**

(57) An electrodeless high intensity discharge (EHID) lamp is disclosed for photo optical applications, such as videoprojection. The lamp contains a specific chemical fill that makes it useful as a light source for videoprojectors. The chemical fill completely vaporizes

during operation, and comprises  $\text{AlI}_3$ ,  $\text{InI}$ , and an iodide of a metal selected from the group consisting of Th, Hf and Zr.



**FIG. 1**

## Description

### Field of the Invention:

[0001] The invention relates to videoprojection lamps and, more particularly, to an electrodeless high intensity discharge lamp for use as a videoprojection light source.

### BACKGROUND OF THE INVENTION

[0002] Videoprojection lamps are light sources having special spectral characteristics. They are generally used for television or data/computer graphics projection. The images created by these systems are developed either by absorption through LCD slides, or by reflection on Digital Micromirror Devices (DMD).

[0003] In all of these applications, a separation of the red, green, and blue content of the spectrum is required in order to display color information. Therefore, the desired spectrum must contain emission in the whole visible region, and especially in the red portion thereof, at wavelengths between 610 and 720 nm. Mercury and metal halide lamps are not generally usable for this purpose, because most conventional mercury (Hg) and metal halide lamps lack a sufficient red portion in the emission spectrum.

[0004] In addition to the need for a satisfactory red content, a relatively high color temperature of more than 6000° K, is also desirable in order to increase the brightness of the display, so as to provide an image that appears similar to those of conventional CRT displays.

[0005] Electrodeless high intensity discharge (HID) lamps exhibit better maintenance characteristics, due to the absence of problems associated with electrodes, such as electrode melt back, wall blackening, and press seal cracks. The same benefits also inure to electrodeless videoprojection lamps.

[0006] One drawback of using electrodeless high intensity discharge lamps for videoprojection, however, is that the fill chemistries usually employed for electrodeless HID lamps are not directly transferable. This is due to the fact that the electrodes of HID lamps influence the emission spectrum.

[0007] The present invention is an electrodeless HID lamp having a fill that satisfies the aforementioned color and temperature requirements needed for videoprojection.

### Discussion of Related Art:

[0008] Currently, lamps for videoprojection applications are electrodeless high intensity discharge lamps using a mixture of metal halides and Hg. In some cases, a saturated fill of rare earth iodides, such as  $\text{DyI}_3$  and  $\text{NdI}_3$ , is used in combination with an alkali iodide such as CsI. These types of chemistries, however, form a condensate that interferes with the optical system.

Unsaturated fills containing high pressure mercury, or high vapor pressure metal halides, such as  $\text{AlI}_3$ ,  $\text{InI}$ , and  $\text{HgBr}_2$ , do not form a condensate at the operating wall temperatures; consequently, they do not negatively affect the optical system.

[0009] Electrodeless lamps have been using Hg as the buffer gas, and a saturated mixture of metal halides, such as  $\text{NaI}$  and  $\text{ScI}_3$ , to fill the emission spectrum according to desired photometric properties. So far, unsaturated electrodeless lamps have been limited to a high pressure fill of mercury, xenon or sulfur. Fill chemistries developed for electrodeless videoprojection lamps that have been utilized in electrodeless lamps have resulted in inferior videoprojection lamp performance and poor photometric characteristics.

### DISCLOSURE OF THE INVENTION

[0010] In accordance with one aspect of the present invention, there is provided an electrodeless high intensity discharge (EHID) lamp for photo optical applications, such as videoprojection. The lamp contains a specific chemical fill that makes it useful as a light source for videoprojectors. The volume of the lamp varies between approximately  $0.001 \text{ cm}^3$  and  $1.000 \text{ cm}^3$ , with a preferred volume of approximately  $0.012 \text{ cm}^3$ . The input power of the lamp varies between approximately 20 Watts and 500 Watts, with 100 Watts being preferable. The EHID lamp, made from vitreous silica, is approximately cylindrical in shape. Such a lamp construction has been described previously in United States Patent Nos. 5,070,277 and 5,113,121, the teachings of which are hereby incorporated by reference.

[0011] The fill of this invention consists of a mixture of  $\text{AlI}_3$ ,  $\text{InI}$  and  $\text{ThI}_4$ . This mixture is introduced into the EHID lamp, together with Hg and a buffer gas, such as Ar, Kr or Xe at a cold fill pressure between approximately 5 and 50 torr. Instead of Hg, high pressure Xe can also be used as a buffer gas, providing a Hg-free metal halide lamp that is environmentally friendly.

[0012] The weight ratio of  $\text{AlI}_3$ : $\text{InI}$ : $\text{ThI}_4$  in the fill varies between approximately 90:0:10 and 10:20:70. The preferred composition in weight percent of  $\text{AlI}_3$ : $\text{InI}$ : $\text{ThI}_4$  is 69:11:20.

[0013] It is an object of this invention to provide an improved videoprojection lamp.

[0014] It is another object of the invention to provide an electrodeless high intensity discharge (EHID) lamp for photo optical applications, such as videoprojection.

[0015] It is a further object of this invention to provide a chemical fill for an EHID lamp suitable for videoprojection, and which does not form the usual, undesirable condensate.

## BRIEF DESCRIPTION OF THE DRAWINGS

[0016]

FIG. 1 illustrates a schematic view of a typical electrodeless high intensity discharge (EHID) lamp and power applicator assembly in accordance with this invention;

FIG. 2 depicts a graphical view of an emission spectrum and photometric characteristics of an electrodeless high intensity discharge (EHID) lamp containing a fill chemistry in accordance with the invention;

FIG. 3 shows a graphical view of an emission spectrum and photometric characteristics of an electrodeless high intensity discharge (EHID) lamp containing a fill chemistry intended for electroded lamps;

FIGS. 4 and 5 illustrate graphical views of color temperature variation as a function, respectively, of  $\text{AlI}_3$  and  $\text{ThI}_4$ ; and

FIG. 6 depicts an emission spectrum and photometric characteristics of an electrodeless high intensity discharge lamp containing a fill chemistry of  $\text{AlI}_3$ ,  $\text{InI}$ ,  $\text{HfI}_4$ ,  $\text{Hg}$  and  $\text{Ar}$ .

## BEST MODE FOR CARRYING OUT THE INVENTION

[0017] Generally speaking, the invention features an electrodeless high intensity discharge (EHID) lamp with a chemical fill suitable for videoprojection. The fill of this invention does not form the usual, undesirable condensate. At operating temperature, the fill components are completely vaporized, and do not interfere with the optical imaging in a negative way.

[0018] Now referring to FIG. 1, a typical electrodeless high intensity discharge lamp and power applicator assembly 20 is illustrated in accordance with this invention. The lamp and power applicator assembly 20 comprises a ceramic substrate 15, and a support block 12 that carries the lamp stem 14 of a light-transmitting envelope 10 of the lamp. A high frequency connector 16 provides power to the assembly 20 via a transmission line 18. Tuning stubs 17 are used to adjust the impedance to ensure maximum power transfer to the light-transmitting envelope 10. A discharge 19 is emitted from the center portion of the light-transmitting envelope 10, containing a chemical fill.

[0019] The volume of the lamp 10 varies between approximately  $0.001 \text{ cm}^3$  and  $1.000 \text{ cm}^3$ , with a preferred volume of approximately  $0.012 \text{ cm}^3$ . The input power of the lamp 10 varies between approximately 20 Watts and 500 Watts, with 100 Watts being preferable. The EHID lamp is made from vitreous silica and is

approximately cylindrical in shape. Such a lamp construction has been previously described in United States Patent Nos. 5,070,277 and 5,113,121.

[0020] The fill of this invention consists of a mixture of  $\text{AlI}_3$ ,  $\text{InI}$  and  $\text{ThI}_4$ . This mixture is introduced into the EHID lamp, together with  $\text{Hg}$  and a buffer gas, such as  $\text{Ar}$ ,  $\text{Kr}$  or  $\text{Xe}$  at a cold fill pressure between approximately 5 and 50 torr. Instead of  $\text{Hg}$ , high pressure  $\text{Xe}$  can also be used as a buffer gas, providing a  $\text{Hg}$ -free metal halide lamp that is environmentally friendly.

[0021] The weight ratio of  $\text{AlI}_3$ : $\text{InI}$ : $\text{ThI}_4$  in the fill varies between approximately 90:0:10 and 10:20:70. The preferred composition in weight percent of  $\text{AlI}_3$ : $\text{InI}$ : $\text{ThI}_4$  is 69:11:20.

[0022] Referring to FIG. 2, an emission spectrum is illustrated for a cylindrical lamp 2mm ID, 4mm OD and 10 mm internal length EHID envelope 10 (FIG. 1). The envelope 10 is filled with  $2.65 \text{ mg} \cdot \text{cm}^{-3}$  of the preferred chemistry,  $22.6 \text{ mg} \cdot \text{cm}^{-3}$  of  $\text{Hg}$ , and 5 torr of argon, running at an input power of 45 Watts.

[0023] Referring to FIG. 3, a comparison emission spectrum of a second EHID lamp 10 at the same power is shown. This envelope 10 was filled with a chemical fill presently used in electroded videoprojection lamps consisting of  $\text{AlI}_3$ ,  $\text{InI}$ ,  $\text{HgBr}_2$ ,  $\text{Hg}$  and argon. In a preferred embodiment the arc tube is smaller, approximately  $2 \times 3 \times 6 \text{ mm}$ . Also, the envelope would be filled with approximately  $4.8 \text{ mg cm}^{-3}$  of the preferred chemistry,  $13.4 \text{ mg cm}^{-3}$  of  $\text{Hg}$ , and about 5 torr of argon, running at an input power of 100 W.

[0024] It can be seen from FIG. 3 that the chemistry designed for electroded videoprojection lamps is not suitable for use in electrodeless lamps. The emission is centered mostly in the UV and blue region of the spectrum, with almost no emission in the red portion. The modified chemistry of the instant invention, by comparison, has a continuous emission in the whole visible spectrum, with an excellent red portion. Moreover, the general color rendering index  $R_a$  is very high (97). The color temperature is close to  $8000^\circ \text{ K}$ , as desired in video projection lamps. The luminous efficacy of this lamp was about 70 lumen per watt. This value is very high, considering that the color temperature requirements for the lamp shifted the maximum of the emission spectrum to the blue portion of the visible spectrum, where eye sensitivity is reduced. The color temperature of the lamp can be changed by modifying the amount of  $\text{AlI}_3$  and  $\text{ThI}_4$  in the fill.

[0025] Referring to FIGS. 4 and 5, a graphical view is shown which demonstrates that the color temperature can be lowered by almost  $3000^\circ \text{ K}$ , when increasing the  $\text{AlI}_3$  and  $\text{ThI}_4$  amounts in the envelope 10. Therefore, modified requirements for color temperature can be met by simple change of the fill composition without any change in the other lamp parameters. This is a valuable feature.

[0026] The fill of this invention does not form the usual, undesirable condensate. At operating wall temperature,

the fill components are completely vaporized, and do not form a condensate which may interfere negatively with the optical imaging. This is referred to as operation in an unsaturated mode.

[0027] A high color temperature is desired for typical video, but a lower color temperature source may be desired, when displaying computer graphics.

[0028] Similar lamp performance can be achieved by using a fill chemistry where  $\text{ThI}_4$  is replaced by  $\text{HfI}_4$  or  $\text{ZrI}_4$ , which are chemically very similar to  $\text{ThI}_4$ , and have comparable emission characteristics.

[0029] Referring to FIG. 6, there is shown a spectrum of an envelope 10 filled with  $6.9 \text{ mg} \cdot \text{cm}^{-3}$  of a chemistry consisting of  $\text{AlI}_3:\text{InI}:\text{HfI}_4$  in a ratio of 67:10:23 (wt.%),  $16.6 \text{ mg} \cdot \text{cm}^{-3}$  of Hg and 5 torr of Ar. The photometric characteristics such as color temperature, color coordinates and red, green and blue content of the emission are very similar to lamps containing  $\text{ThI}_4$ , thus making them as useful for videoprojection applications as Th-containing lamps.

[0030] Since other modifications and changes varied to fit particular operating requirements and environments will be apparent to those skilled in the art, the invention is not considered limited to the example chosen for purposes of disclosure, and covers all changes and modifications which do not constitute departures from the true spirit and scope of this invention.

## Claims

1. An electrodeless lamp for use in photo optical applications, comprising:

a light transmitting envelope; and  
a fill disposed within said light transmitting envelope which is substantially vaporized during operation whereby no condensate is left within the light transmitting envelope.

2. The electrodeless lamp for use in photo optical applications in accordance with claim 1, wherein said fill has a chemistry comprising  $\text{AlI}_3:\text{InI}:\text{ThI}_4$ , in an approximate weight ratio range between 90:0:10 and 10:20:70, and further comprising Hg and a noble gas.

3. The electrodeless lamp for use in photo optical applications in accordance with claim 2, wherein said noble gas is selected from a group of noble gases consisting of Ar, Kr and Xe.

4. The electrodeless lamp for use in photo optical applications in accordance with claim 1, wherein said fill has a chemistry comprising  $\text{AlI}_3:\text{InI}:\text{HfI}_4$  in a weight ratio range of between approximately 90:0:10 and 10:20:70 and further comprising Hg and a noble gas.

5. The electrodeless lamp for use in photo optical applications in accordance with claim 1, wherein said fill has a chemistry comprising  $\text{AlI}_3:\text{InI}:\text{ZrI}_4$  in a weight ratio range of between approximately 90:0:10 and 10:20:70 and further comprising Hg and a noble gas.

6. The electrodeless lamp for use in photo optical applications in accordance with claim 1, wherein one of said photo optical applications comprises videoprojection.

7. An electrodeless lamp for use in photo optical applications, comprising: a light transmitting envelope; and a fill disposed within said light transmitting envelope which is substantially vaporized during operation whereby no condensate is left within the light transmitting envelope, said fill having a chemistry comprising  $\text{AlI}_3$ ,  $\text{InI}$ , and a iodide of a metal selected from the group consisting of Th, Hf, Zr and at least one material selected from a group of materials consisting of Hg, Ar, Kr and Xe.

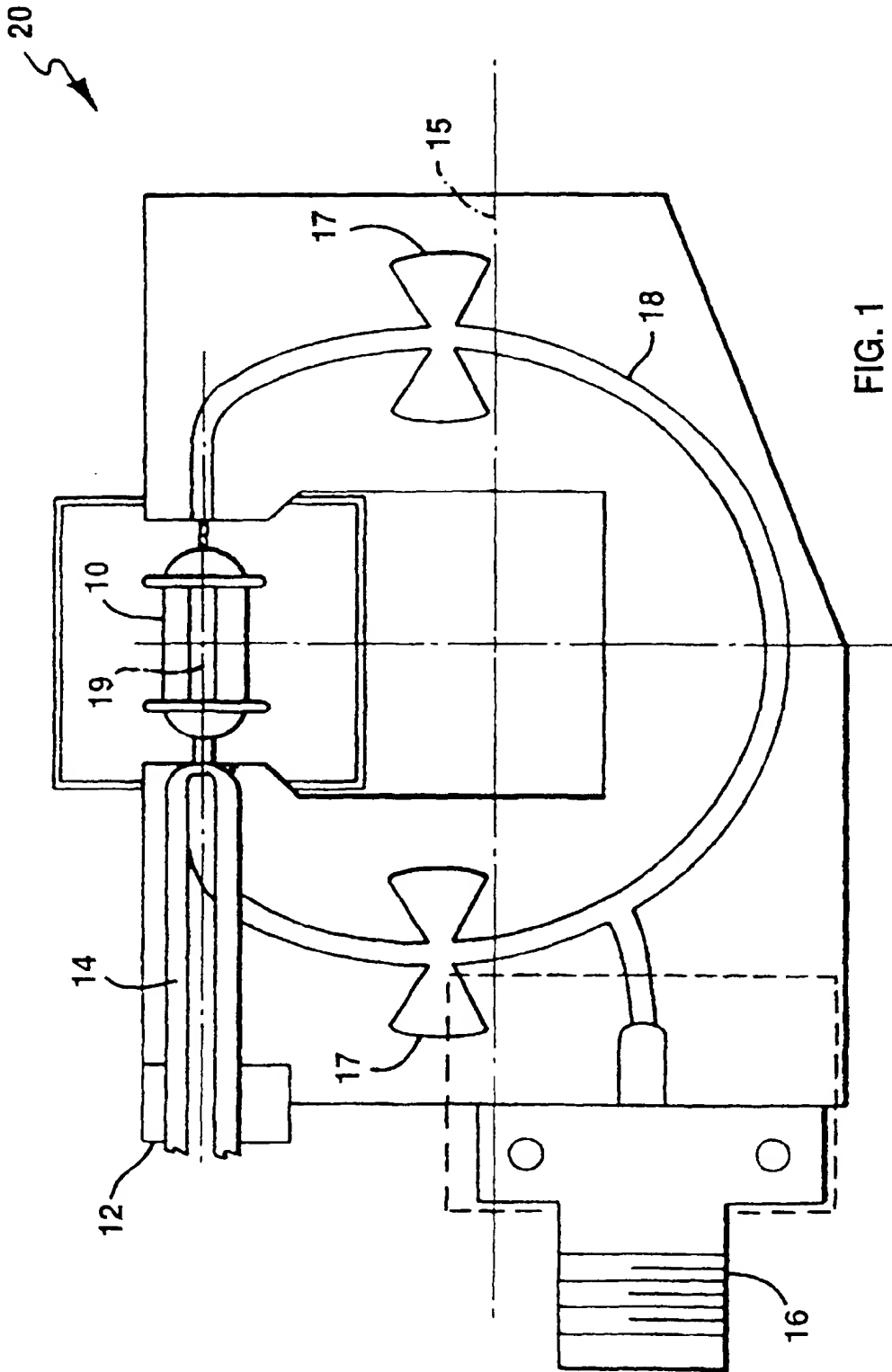


FIG. 1

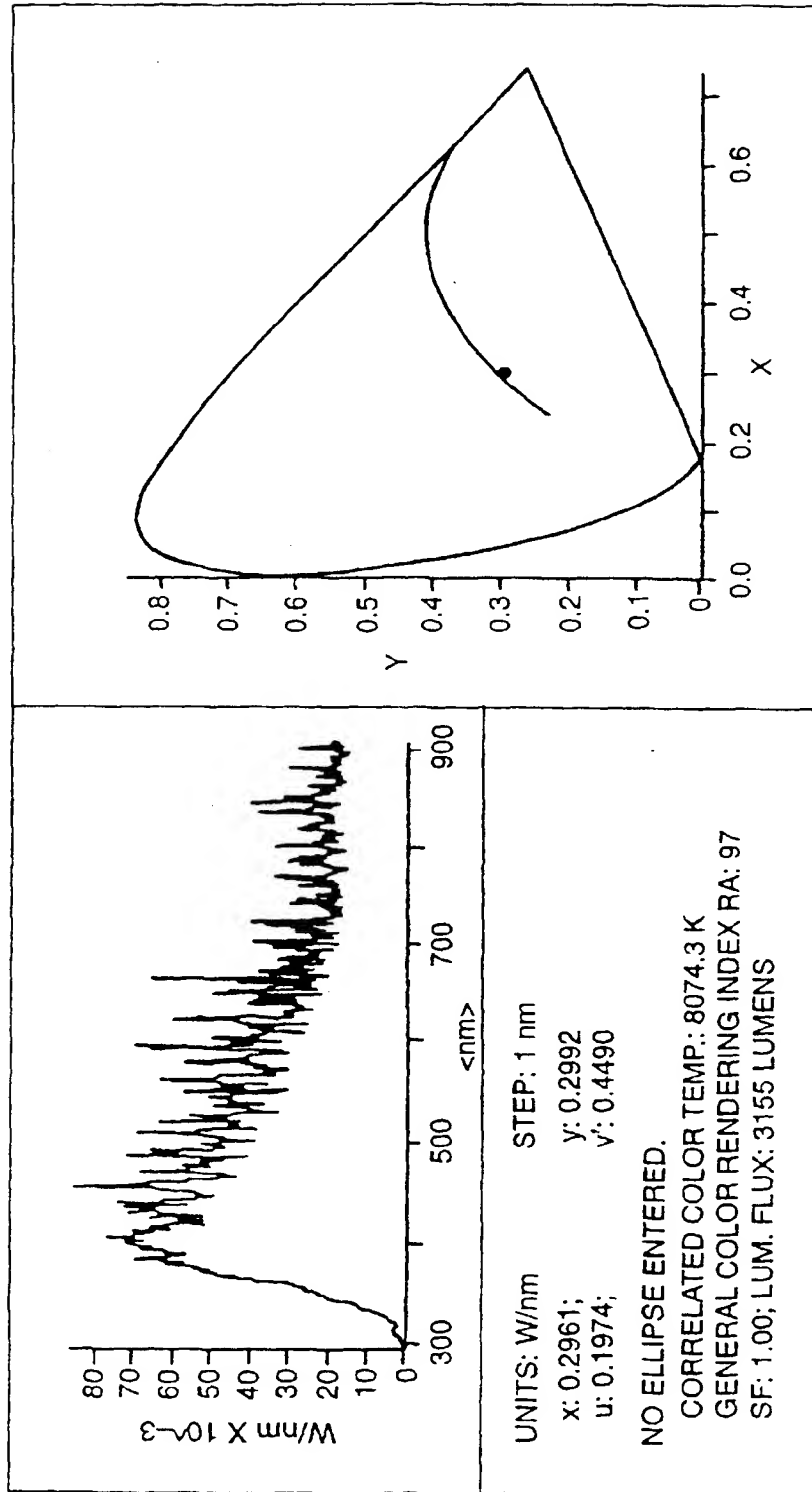


FIG. 2

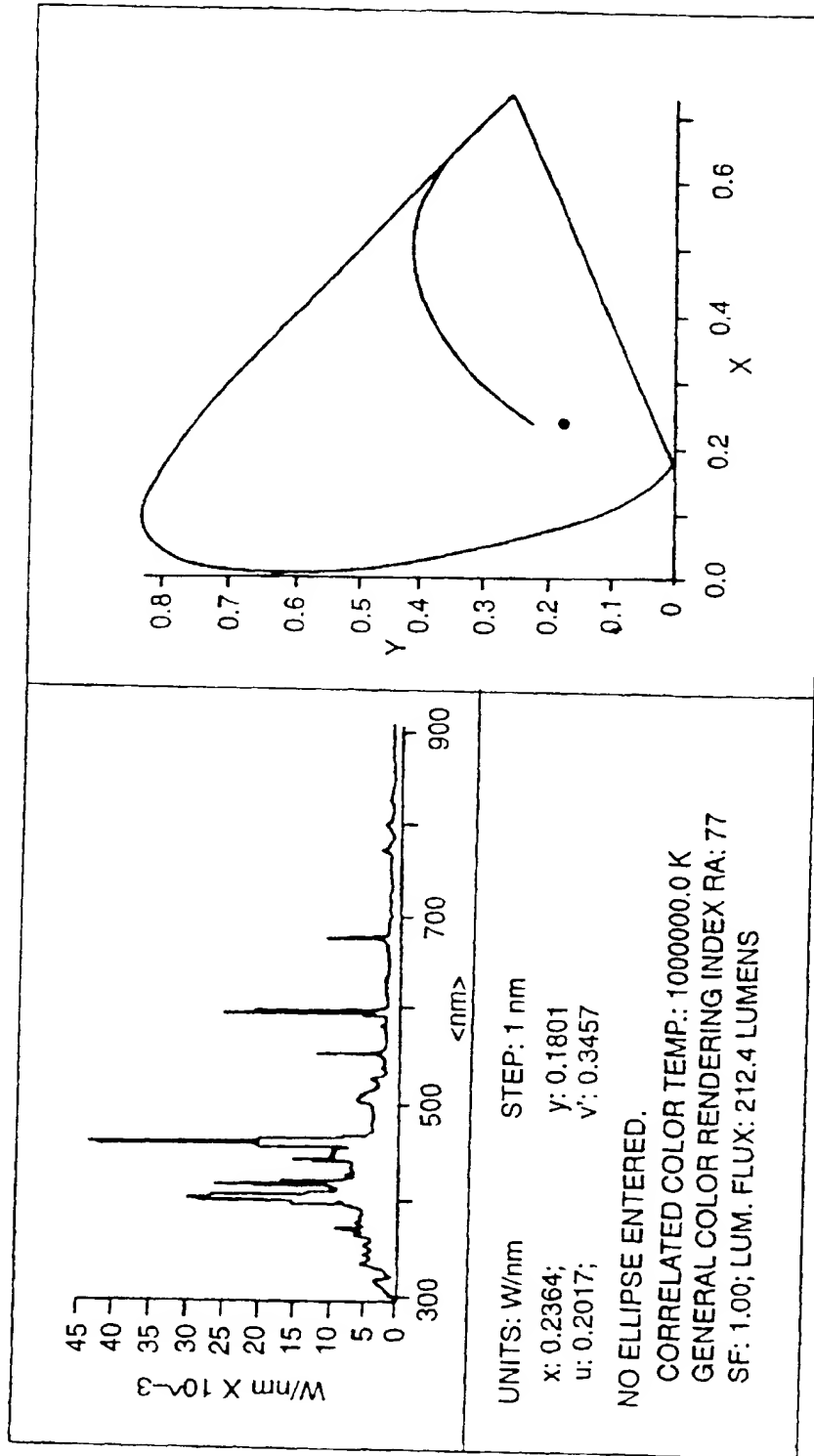


FIG. 3

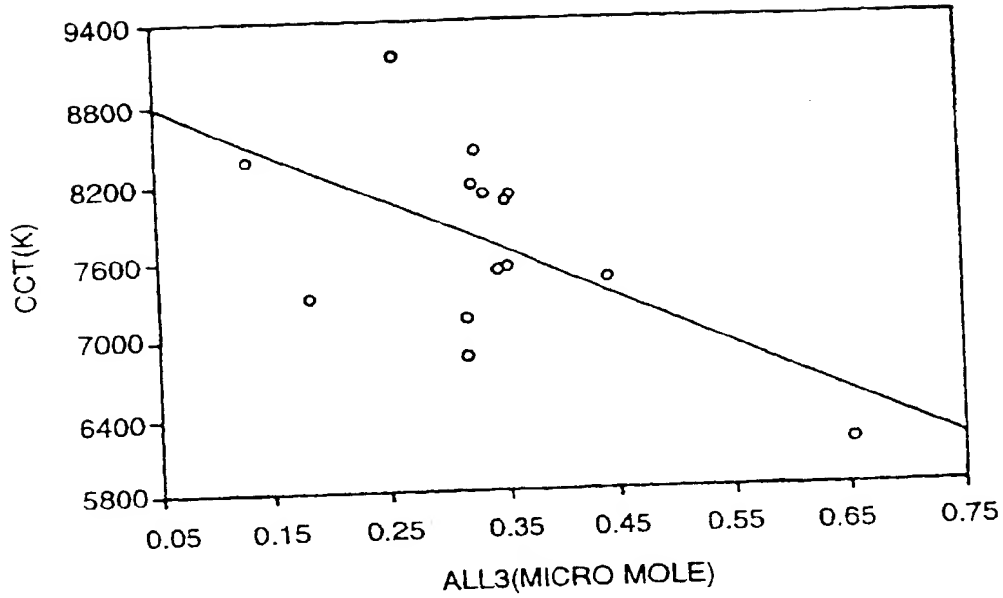


FIG. 4

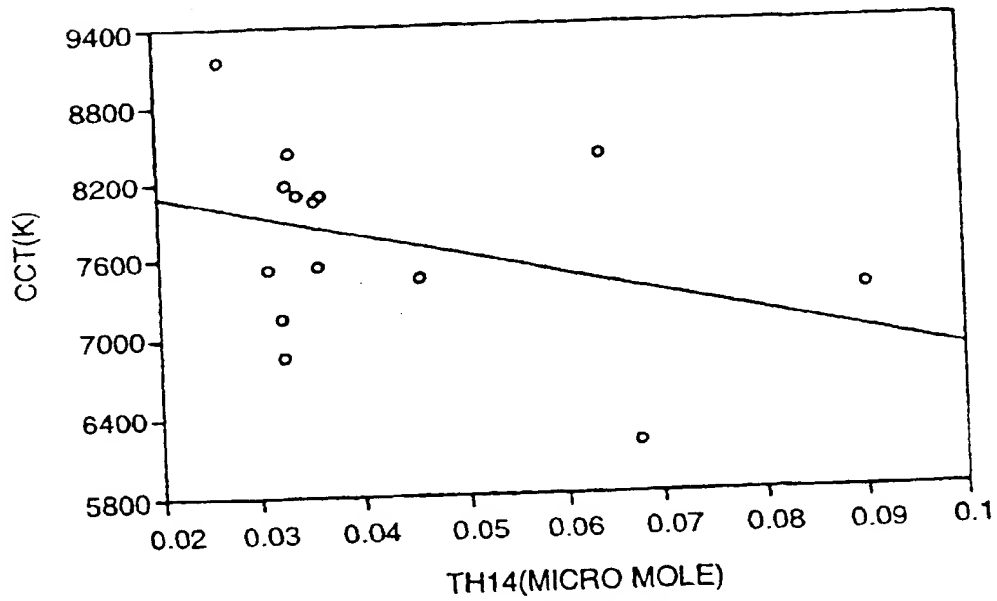


FIG. 5



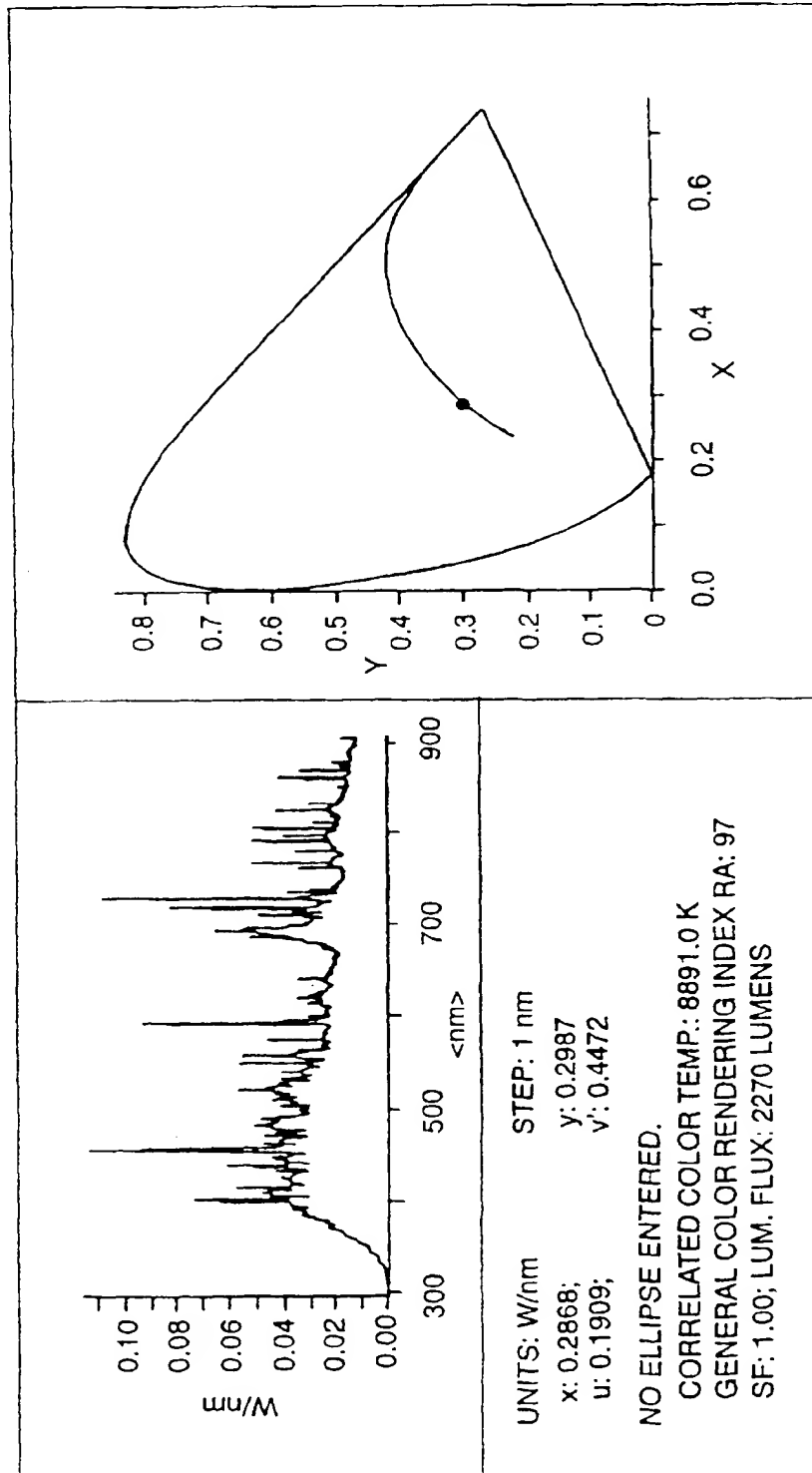


FIG. 6

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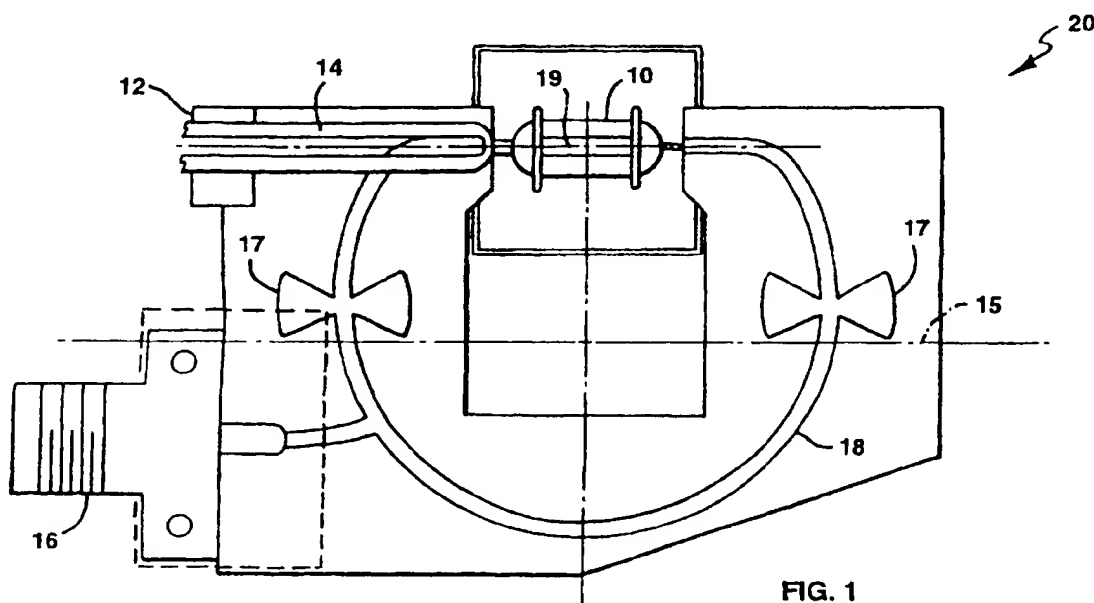
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**(54) Videoprojection lamps**

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**FIG. 1**

**EP 0 897 191 A3**



European Patent  
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# EUROPEAN SEARCH REPORT

Application Number  
EP 98 11 3297

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Place of search THE HAGUE		Date of completion of the search 24 February 1999	Examiner Deroubaix, P
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X particularly relevant if taken alone Y particularly relevant if combined with another document of the same category A technological background O non-written disclosure P intermediate document</p> <p>T theory or principle underlying the invention E earlier patent document, but published on, or after the filing date D document cited in the application C document cited for other reasons S member of the same patent family - corresponding document</p>			

ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.

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